

ThistleBond Marine Protective Coatings
– MARINE DECKING

MA3/ MA9 Tie Coat

ThistleBond MA3/ MA9 Tie Coat is a high performance Anti corrosive coating ideal for Steel and GRP surfaces. It is ideal as a universal Primer for decks, deck fittings and cargo holds and can be used for scheduled Maintenance and Repair or On Board Maintenance. It is suitable for overcoating after extended periods of weathering.

Properties

A two pack solvent based epoxy coating,
Hard wearing and surface tolerant.
Simple and easy to use. For use as a primer
For the protection of prepared steel prior
To the application of a wide range of
Products.

Surface Preparation

Ideally abrasive blast cleaned metallic
Surface to Swedish standard SA 2 ½
minimum 75 micron profile, however can be
applied to Manually prepared surfaces,
which has been prepared using a grinder.

Mixing

Two component material, containing base
And activator.

Application

Applied at temperatures +7C, where
Humidity is below 90%. Can be applied by
Brush, roller or spray. Spraying equipment
Should be airless spray.

Coverage Rate

10sqm per ltr at 50 microns Brush/ Roller
8.8 sqm per ltr at 50 microns Airless Spray
Application.

	Usable Life	Touch Dry	Minimum Overcoating	Maximum Overcoating	Full Cure
MA3	8 hours	4 hours	16 hours	3 months	7 days
MA9	8 hours	4 hours	16 hours	3 months	7 days