

# **ThistleBond Marine Protective Coatings**

## **– MARINE DECKING**

### **Hycote 152 SFE/ 152 SFE AS**

*ThistleBond 152 SFE/ 152 SFE AS is a high performance anti corrosive coating ideal for Steel, GRP and Wood surfaces. It can be used as a Finish for Decks, Deck fittings and Cargo Holds either for scheduled Maintenance and Repair or On Board Maintenance. Low Temperature Cure allows all year application and multiple coat applications in warm climates..*

#### **Properties**

A two pack solvent free epoxy coating,  
Hard wearing and surface tolerant.  
Outstanding anti corrosion resistance, with  
Film build properties enabling high film  
Thickness in a single coat application.  
Simple and easy to use, does not suffer  
From solvent entrapment and has a high  
Tolerance to manually prepared surfaces.

#### **Surface Preparation**

Ideally abrasive blast cleaned metallic  
Surface to Swedish standard SA 2 ½  
minimum 75 micron profile, however can be  
applied to Manually prepared surfaces,  
which has been prepared using a grinder.

#### **Mixing**

Two component material, containing base  
And activator.

#### **Application**

Applied at temperatures +5C, where  
Humidity is below 90%. Can be applied by  
Brush, roller or spray. Spraying equipment  
Should be airless spray.

#### **Coverage Rate**

7 sqm per ltr at 125 microns Brush/ Roller  
2 sqm per ltr at 500 microns Airless Spray  
Application.

| <b>Usable Life</b> | <b>Touch Dry</b> | <b>Minimum<br/>Overcoating</b> | <b>Maximum<br/>Overcoating</b> | <b>Full Cure</b> |
|--------------------|------------------|--------------------------------|--------------------------------|------------------|
| 50 minutes         | 12 hours         | 16 hours                       | 2 days                         | 7 days           |