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**ThistleBond Marine Protective Coatings**  
**– CHEMICAL TANKS**

**Hycote 162 Chemical Protection**

*ThistleBond Hycote 162 is a high performance solvent free coating designed for aggressive environments. Offers excellent adhesion to steel surfaces and has outstanding abrasion and erosion resistance. Hycote 162 can be used for planned Maintenance and Repair or for On board Maintenance.*

**Properties**

A two pack solvent free epoxy coating,  
Hard wearing and surface tolerant.  
Simple and easy to use. Exceptional  
Chemical and corrosion resistance.  
(Please see chemical chart at the back of  
this section).

**Surface Preparation**

Ideally abrasive blast cleaned metallic  
Surface to Swedish standard SA 2 ½  
minimum 75 micron profile.

**Mixing**

Two component material, containing base  
And activator.

**Application**

Applied at temperatures +5C, where  
Humidity is below 85%. Can be applied by  
Brush or Roller.

**Coverage Rate**

4 sqm per ltr at 250 microns Brush/ Roller

<b>Usable Life</b>	<b>Touch Dry</b>	<b>Minimum Overcoating</b>	<b>Maximum Overcoating</b>	<b>Full Cure</b>
45 minutes	6 hours	6 hours	48 hours	7 days